

IP67























#### DESCRIPTION

Our Single Colour Side Bend LED NEON FLEX 1617 is crafted from Dow Chemical SILASTIC<sup>TM</sup> ET-7021 silicone rubber, offering exceptional transparency and strength. Manufactured using an integrated extrusion moulding process with environmental protection grade silicone, this product features a unique optical light distribution design for a uniform, shadow-free lighting surface. We use a matt finish that is anti-dust and more robust against UV exposure, ensuring long-lasting performance and maintaining a clean, high-quality appearance over time.

## **PRODUCT SPECIFICATION**

Product Code	NS 1617C5			
Dimensions	W: 16mm, H: 17mm			
Cutting Interval	50mm			
Bend Direction	Side Bend			
Minimum Bend Radius	≥100mm			
Colour Temperature <sup>1</sup>	2700K, 3000K, 4000K, + More			
Bin/step	Single Bin / 3SDCM			
Lifetime	≥50,000 hours			
Environment Ta	-25°C to 55°C			
IP Rating	IP67			
Mounting <sup>2</sup>	Clips and Profile			
Connection <sup>1</sup>	Injection Moulds			
Certifications	UL, CE, RoHS			

## **PERFORMANCE DATA**

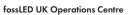
Power Consumption	15W/m
Supply Voltage	24V DC
Lumens/Metre <sup>1</sup>	824-900 Lm/m
Lumen Efficiency <sup>1</sup>	54.9-60 Lm/m
L70	161,000 hours
L80	102,000 hours
Max Length	13,000mm
Beam Angle	120°
CRI	92+
Dimmable	Yes

 $<sup>^{</sup>m l}$  See Page 2 for further information. More custom colour temperatures are available upon request.



FIND OUT MORE





Unit C9 & C10 Lakeside, Neptune Close, Medway City Estate, Rochester, Kent, ME2 4LT, United Kingdom





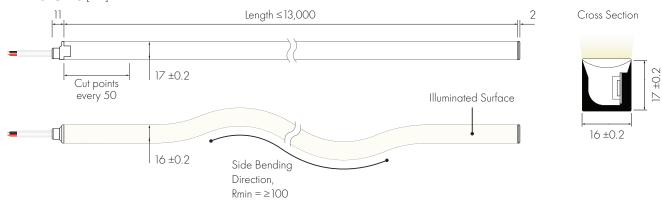
 $<sup>^2\</sup>mbox{See}$  Page 3 for further information.

## SINGLE COLOUR TEMPERATURE DATA

ССТ (К)	CRI	Voltage	Power (W/m)	Lumen (Lm/m)	Efficiency (Lm/W)	Unit Length (mm)	Max. Run Length (M)
2700K	92+	DC24V	15	824	54.9	50	13
3000K	92+	DC24V	15	855	57	50	13
<b>4000K</b>	92+	DC24V	15	900	60	50	13

The given data are typical values due to the tolerances of the production process and the electrical components, values for light output and electrical power can vary up to 10%.

## **DIMENSIONS** [mm]

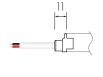


Shown with **FF** Front Feed and **EE** End Injection Moulds

# **CABLE FEED/END TYPES**

FF/EF Front Injection Mould





FL/FR/EL/ER Side Injection Mould





FB/EB Bottom Injection Mould





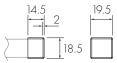
**EE** End Injection Mould





**EES** End Silicone Cap







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## **MOUNTING OPTIONS**

Lightweight & Durable MC1617-8 Aluminium Clips



1 Clip supplied with M3 fixing screws



Discreet & Moisture Proof MC1617-CL Transparent Clips



1 Clip supplied with M3 fixing screws 4 Clips recommended per metre





Lightweight & Durable MP1617-81 M Aluminium Profile



Supplied with M3 fixing screws 1 metre length





Discreet & Moisture Proof MP1617-CL1M Transparent Plastic Profile



Supplied with M3 fixing screws 1 metre length

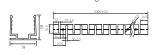




Adaptive Mounting FP1617-81 M Flexible Surface Profile



Supplied with M3 fixing screws 1 metre length



Adaptive & Flush
PFP1617-81 M Flexible Plaster In



Supplied with M3 fixing screws 1 metre length





Edge Integration SPFP1617-81 M One Sided Flexible Plaster In



Supplied with M3 fixing screws 1 metre length

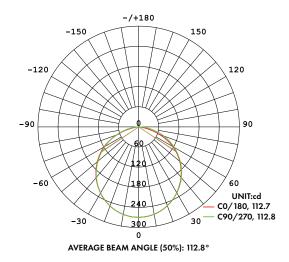




## **CABLE OPTIONS**

Cable Type	Diagram	Specification	Core	<b>Electrical Properties</b>
White Silicone Cable	<b>-</b> \\\	Outer Ø6.0mm/Inner cores 2 x 0.5mm²	••	Red V+, Black V-
Black Silicone Cable		Outer Ø6.0mm/Inner cores 2 x 0.5mm²		Red V+, Black V-

# LIGHT DISTRIBUTION CURVE



The given data is based on 24V, 15W/M, single colour with 4000k colour temperature. If you need IES files for other types please contact our sales department.



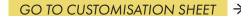


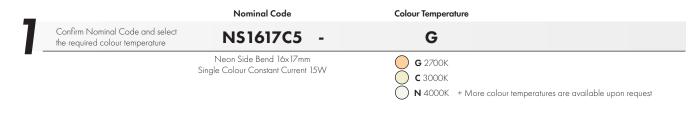




#### **NEON CUSTOMISATION**

Follow the steps below, using our Customisation Sheet, to build your custom Neon product





**Product Length** Choose the Product Length **50mm** 

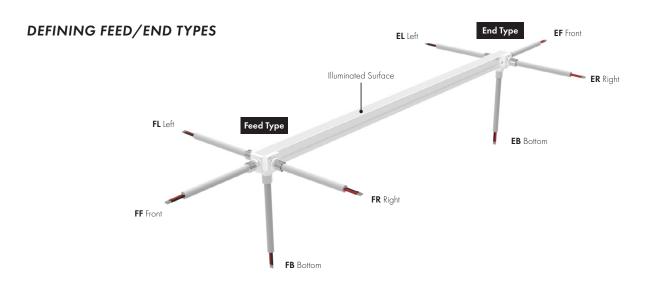
> Customised in increments set by the specified product cut points

Please note that the finished length will be effected by Feed/End Type and specified tolerances

**EL** Left Side IP67

	Feed Type	Feed Cable Length	Feed Cable Colour	
Choose Feed Type options	FF	1 m	FNR2C-0	
	<b>FF</b> Front IP67	Customised in 1m increments	FNR2C-0 Feed White Silicone Cabl	
	FB Bottom IP67		FNR2C-1 Feed Black Silicone Cable	
	<b>FL</b> Left Side IP67			
	FR Right Side IP67			
_	End Type	End Cable Length	End Cable Colour	
Choose End Type options	EE	-	-	
1	<b>EE</b> End IP67	Customised in 1m increments	<b>ENR2C-0</b> End White Silicone Cable	
	EES End Silicone Cap IP67		<b>ENR2C-1</b> End Black Silicone Cable	
	<b>EF</b> Front IP67			
	<b>EB</b> Bottom IP67			

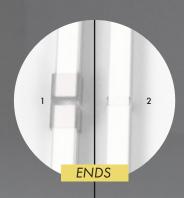
ER Right Side IP67 Add required Mounting options If additional Joined Lengths are required then repeat steps  $3\ \mathrm{and}\ 4$ 





# INJECTION MOULDS

seamless, waterproof, and ultra-durable Whether for architectural, commercial, or sealed ends ensure flawless performance, easy installation, and a professional finishexpertly manufactured at our UK factory.



#### 1 SILICONE CAP VS 2 INJECTION MOULD

Create a seamless finish at the end of runs and lengths together.



## **DURABILITY & PROTECTION**

Injection moulded entries ensure a robust seal, preventing water ingress, dust contamination, and moisture via capillary action for long lasting protection.

## **AESTHETICS & FINISH**

Injection moulded entries provide a seamless, professional finish, avoiding visible seams guaranteeing a consistent appearance across all installations.

## EFFORTLESS INSTALLATION

With uniform section dimensions and no bulky connectors or uneven fittings, injection moulded ends make installation smooth, clean, and hassle-free.

#### fossLED UK Operations Centre

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